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# FOR SALE

HRC - 16 Man

DDCs - Qty 2 – 6 Man

DDC- Qty 1 – 4 Man

TUPs – Qty 2

Bell – 3 Man

Gas Storage Tubes - 8 Pack



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# HRC – 16 Man

The Hyperbaric Rescue Chamber (HRC) and associated services is capable of supporting 16 persons to a maximum working depth of 1000 fsw (305 meters).

It can be used in decompression mode. The HRC has three mating position which are bottom, left side or right side. Also comes with Medical Lock (detachable) and built-in seats. The chamber can accommodate qty 2 – 8” viewports.

The HRC is designed to attach to a Sat system with a flange connection. There is a circular bolting pattern located in the forged door ring assembly that contains threads for studded assemblies.

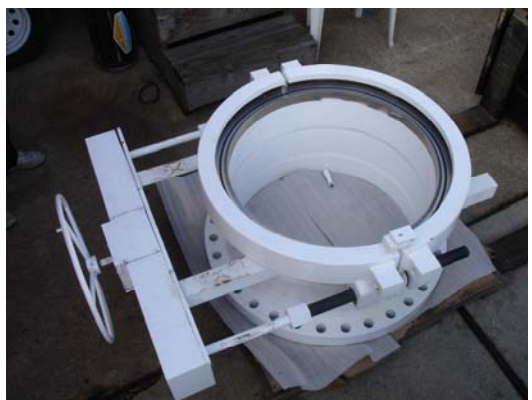
This fully insulated pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.

The crash frame is constructed from 3” diameter pipe and is designed to support the chamber, gas supply cylinders, and a floatation system. Gas cylinders and floatation system are offered at an additional charge.

The HRC has a 14” nozzle with machine bolt holes to accept bolt stud arrangement for the installation of the medical lock. There is a 14” 450# flare and dished hatch flange with single dovetail O-ring groove machined into the face of the nozzle on the inside. The outside closure consists of a 14” 450 Class CS double bolt Tube Turns closure with interlock

Optional Transition Piece - The transition piece will connect the HRC to the Main Chamber compartment with 24” I.D. x 26” overall length section. This carbon steel pressure component comprised of One-half of 24” I.D. Tube Turn 316 SS Hub Assembly, transition rolled section and 26” I.D c/s 300# RFWN flange with (2) – ½” NPT tapped holes including interlock.

## HRC – 16 Man



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## DDC – 6 Man (Qty 2)

The 6 Man DDC and associated services is capable of supporting 6 persons to a maximum working depth of 1000 fsw (305 meters).

This 6 Man DDC with dormitory compartment has 2 mating positions which are located the side and end.

Also comes with Medical Lock (detachable) and 6 bunks, lockers, and table which seats four people. The chamber can accommodate qty 4 – 8” viewports.

This fully insulated pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.



## DDC – 6 Man



**PLEASE NOTE:** Outfitting has not been done on these DDCs.  
Picture is for reference only.



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## DDC – 4 Man “Come Out”

The 4 Man DDC and associated services is capable of supporting 4 persons to a maximum working depth of 1000 fsw (305 meters). It can be used in decompression mode.

This 4 Man DDC with dormitory compartment has 2 mating positions which are located on each end. This DDC also has a top flange which can be used for mating of and HRC.

Also comes with Medical Lock (detachable) and 4 bunks, lockers, and table which seats four people. The chamber can accommodate qty 4 – 8” viewports.

This fully insulated pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.



## DDC – 4 Man “Come Out”





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## TUP #1 with 3 Nozzles

TUP #1 containing fully sanitary facilities and associated services has ample space to accommodate 3 persons to a maximum working depth of 1000 fsw (305 meters).

This TUP has 3 mating positions which are located on 3 sides of the chamber. This TUP also has a top flange which can be used for mating of the Bell. The chamber accommodates qty 2 – 8” viewports.

This fully insulated pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.





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## TUP #2 with 4 Nozzles

TUP #2 containing fully sanitary facilities and associated services has ample space to accommodate 3 persons to a maximum working depth of 1000 fsw (305 meters).

This TUP has 3 mating positions which are located on 3 sides of the chamber. This TUP also has a top flange which can be used for mating of the Bell as well as a 4<sup>th</sup> nozzle which can be used to accommodate a tool lock. The chamber accommodates qty 2 – 8” viewports.

This fully insulated pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.



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## Bell

The 3 Man Diving Bell (SDC – Submersible Diving Chamber) and associated services is capable of supporting 4 persons to a maximum working depth of 1000 fsw (305 meters).

The Bell mounts to the top of either TUP No. 1 or TUP No. 2 and is equipped for two divers and one bellman.

This Bell has one mating position which is located on the bottom of the chamber. The chamber accommodates qty 2 – 8” viewports.

This pressure vessel is ABS/ASME/PVHO-1 certified and can be outfitted to meet the IMCA D 024 standard.

